

02A-ZM/16/01090-SKUTEČNÝ TVAR DÍLCE S TECHNOLOGICKÝMI PŘÍDAVKY ZOBRAZEN NA LISTU Č.2.

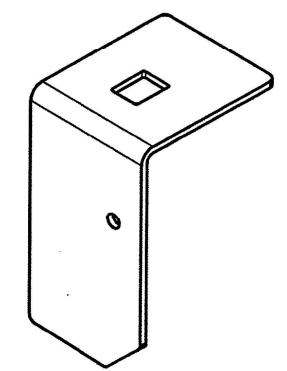
20.10.2016 HRUBÝ

PŘEKLAD

dne: 17. 12. 2014

PROVEDL/A

PROVÁTKA NAT.
NEKOT. RADIUSY
RADIUS OHYBU
DEJKA ZOBRAZU



NOTA :
- Metal sheet thickness : 3 mm
- Radii without dimension : R = 3
- Bend radii : R = 3
- Unfolded length (for info) = 1 mm

14-11-2016
ARCHIV 3

NZ 14/01402

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

First angle projection	02	Oiled --> Oiled permissible, 108.2±0.5 --> ±1	148720		
General tolerance (GT) in mm		Dim. 22 --> 24 / Dim. 18 --> 14			
Size range		Dim. 35 --> 33 / Dim. 14 --> 18			
GT coarse					
L 1 2 3 4					
≤ 30 ≤ 120 ≤ 400 ≤ 1000					
Lengths (L) and angle (L/Δ) = ± GT					
Tolerance Symbols ISO 1101					
○ roundness = 1/2a-Tol.					
□ straightness/flatness = GT					
○ concentricity/run out = GT					
≡ symmetry = GT					
// parallelism = GT					
⊕ position = GT					
Languages: en,fr					
Confidential document					
Refer to protection notice ISO 1606					
Repl.					
Orig.					
Released					
11914-221801d001					
A2					

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	

A